

Technical Specification

CHARACTERISTIC	STANDARD AS PER ISO13006:2018/ EN14411 Gr.BIa	STANDARD AS PER IS15622:2017 Gr.BIa	MEAN VALUE OF SIMPOLO	TEST METHOD
Regulatory Properties				
Deviation in length and width	± 0.30 % (±1.00mm)	± 0.10 %	± 0.10 %	ISO 10545-2 & IS 13630-1
Deviation in thickness	± 5.00 % (±0.50mm)	± 5.00 %	± 4.00 %	ISO 10545-2 & IS 13630-1
Straightness in side	± 0.30 % (±0.80mm)	± 0.10 %	± 0.10 %	ISO 10545-2 & IS 13630-1
Rectangularity	± 0.30 % (±1.50mm)	± 0.10%	± 0.10 %	ISO 10545-2 & IS 13630-1
Surface flatness Central Curvature	± 0.40 % (±1.80mm)	± 0.50 %	± 0.10 %	ISO 10545-2 & IS 13630-1
Surface flatness Edge Curvature	± 0.40 % (±1.80mm)	± 0.50 %	± 0.20 %	ISO 10545-2 & IS 13630-1
Surface flatness Warpage	± 0.40 % (±1.80mm)	± 0.50 %	± 0.20 %	ISO 10545-2 & IS 13630-1
Surface Quality	> 95% defects free	> 95% defects free	> 95% defects free	ISO 10545-2 & IS 13630-1
Small Color Difference	ΔE < 0.75	N.A.	No Change	ISO 10545-16
Glossiness (With Nano Polished)	As per Manufacturer	As per Manufacturer	> 90°*	Gloss Meter 60°
Glossiness (Without Polished)	As per Manufacturer	As per Manufacturer	3° < GLOSS < 7°	Gloss Meter 60°
Glossiness (Satin)	As per Manufacturer	As per Manufacturer	7° < GLOSS < 18°	Gloss Meter 60°
Structural Properties				
Water absorption	≤ 0.50 %	≤ 0.080 %	≤ 0.060 %	ISO 10545-3 & IS 13630-2
Bulk density	> 2.00 g/cc	Min. 2.20 g/cc	> 2.28 gm/cc	DIN51082 & IS 13630-2
Massive Mechanical Properties				
Modulus of rupture	Min. 35 N/mm ²	Min. 35 N/mm ²	Min. 40 N/mm ²	ISO 10545-4 & IS 13630-6
Breaking strength thickness <7.5	Min. 700.0 N	Min. 700.0 N	Min. 1000.0 N	ISO 10545-4 & IS 13630-6
Breaking strength thickness ≥7.5	Min. 1300.0 N	Min. 1300.0 N	Min. 1800.0 N	ISO 10545-4 & IS 13630-6
Surface Mechanical Properties				
MOH'S hardness - Glossy #	Min. 4	Min. 5	Min 4*	BS EN 15771 & IS 13630-13
MOH'S hardness - Matt #	Min. 4	Min. 5	Min 6**	BS EN 15771 & IS 13630-13
Surface abrasion resistance-Glossy #	As per Manufacturer	Min. Class II	Min. Class 2 / Min. Class II	ISO 10545-7 & IS 13630-11
Surface abrasion resistance-Matt #	As per Manufacturer	Min. Class II	Min. Class 4 / Min. Class II	ISO 10545-7 & IS 13630-11
Thermal Hygrometric Properties				
Moisture expansion	Max. 0.06%(0.6mm/m)	Max. 0.02mm/m	0.02mm/m	ISO 10545-10 & IS 13630-3
Thermal expansion(COE) at 100°C	As per Manufacturer	Max. 7.0 x 10 ⁻⁵	Max. 6.0 x 10 ⁻⁵	ISO 10545-8 & IS 13630-4
Thermal shock resistance	Min. 10 Cycle	Min. 10 Cycle	Min. 10 Cycle	ISO 10545-9 & IS 13630-5
Crazing Resistance at 7.5 Bar	As per Manufacturer	Min. 4 Cycle	Min. 6 Cycle	ISO 10545-11 & IS 13630-9
Impact resistance(COR)	As per Manufacturer	Min. 0.55	Min. 0.55	ISO 10545-5 & IS 13630-14
Frost resistance	As per Manufacturer	As per Manufacturer	Frost Proof	ISO 10545-12 & IS 13630-10
Chemical Properties				
Resistance to Staining Glazed	Min. Class 3	Min. Class I	Min. Class 4/Min. Class I	ISO 10545-14 & IS 13630-8
Resistance to Household Chemicals &Swimming Pool Salts Glazed	Min. Class GB	Min. Class AA	Min. Class GA/Min. Class AA	ISO 10545-13 & IS 13630-8
Resistance to Low Concentrate Acidand Alkalis Glazed	As per Manufacturer	As per Manufacturer	Min. Class GLB*/Min. Class A***	ISO 10545-13 & IS 13630-8
Resistance to High Concentrate Acidand Alkalis Glazed	As per Manufacturer	As per Manufacturer	Min. Class GHB*/Min. Class A***	ISO 10545-13 & IS 13630-8
Safety Properties				
Skid resistance(DCOF-DRY)	As per Manufacturer	As per Manufacturer	> 0.40 - Matt #	ISO 10545-17
Slip resistance(DCOF)	As per Manufacturer	As per Manufacturer	< 0.30 - Glossy #	ISO 10545-17
Slip resistance(R value)##	As per Manufacturer	As per Manufacturer	R9 to R13	DIN 51130
Determination of Lead & Cadmium Release for Glazed Tiles	As per Manufacturer	N.A.	Dose not yield Pb & Cd	ISO 10545-15
Fire Resistance	As per Manufacturer	As per Manufacturer	Fire Proof	N.A.

* With Nano Polish

** Without nano technology (Unpolished Vitrified tiles)

*** Except Hydrofluoric Acid & it's compound

Glaze tiles Intended for use on floor

As per customer requirement

Packing Details

PRODUCT	SIZE	THICKNESS	TILES / BOX	COVERAGE AREA / BOX
	120x240cm / 1200x2400mm	9mm	1 pcs.	2.88 sq. mtr. 31.00 sq. ft.